

**BROACHING TOOL WITH ADJUSTABLE CUTTING BLADES**

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**Abstract**

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A broaching tool has at least one adjustable cutting blade or plate. A two-fold adjustment is possible by mounting each cutting blade on an upper section of an insert mounted in a recess of a support or support ring sector. The upper insert section is secured to a lower insert section. The lower insert section is radially adjustable. The upper insert section is axially adjustable. Each adjustment can be made independently of the other adjustment.

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